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the majority of control engineering positions is now in manufacturing and involves PLCs. This book presents the subject of programming industrial controllers, called programmable logic controllers (PLCs) with an emphasis on the design of the programs. Many texts teach one how to program the PLC in its languages, but little, if any, attention is

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A programmable logic controller (PLC) or programmable controller is an industrial digital computer which has been ruggedized and adapted for the control of manufacturing processes, such as assembly lines, or robotic devices, or any activity that requires high reliability, ease of programming and process fault diagnosis.. PLCs can range from small modular devices with tens of inputs and outputs ...

Programmable logic controller - Wikipedia

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